

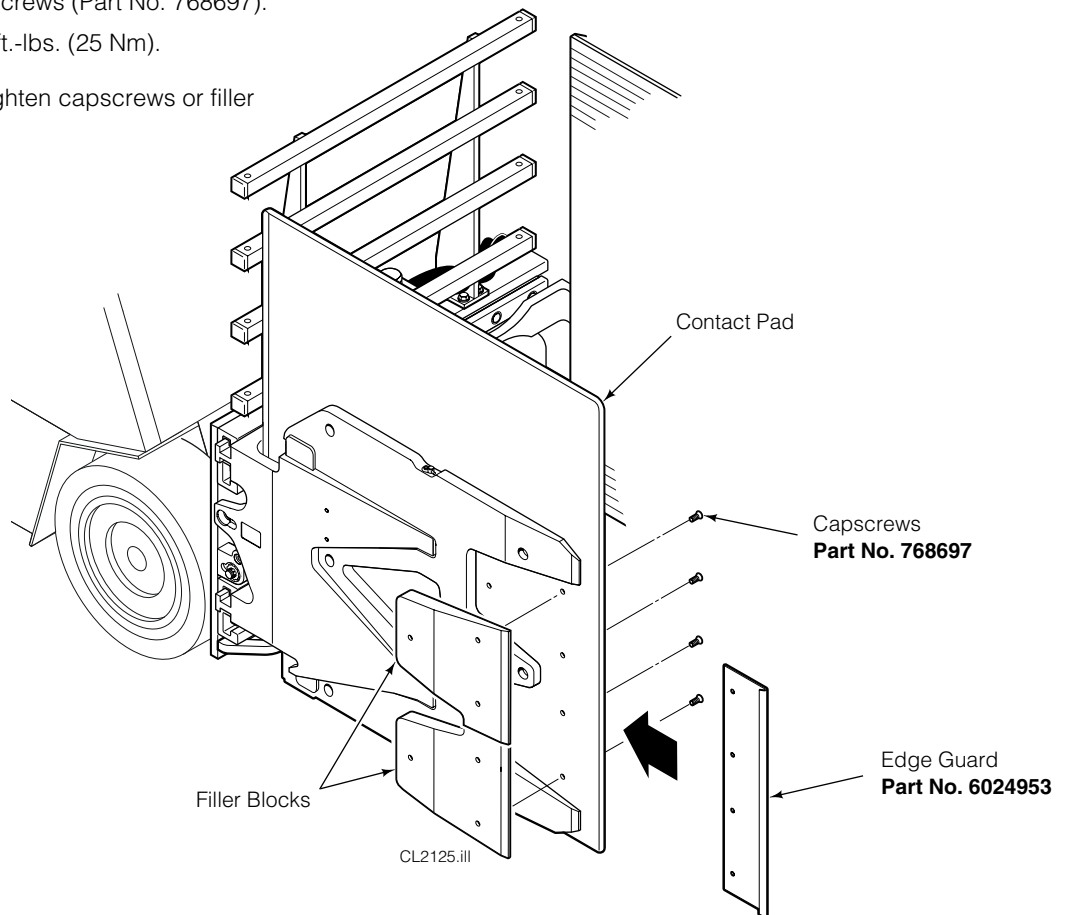
Technical Bulletin

D & E-Series Carton Clamp Filler Block Edge Guard

This sheet describes the retrofit of leading edge guards to the plastic filler blocks on Cascade Carton Clamp contact pads.

- 1 Remove the four front capscrews fastening the plastic filler blocks to the contact pad. Rear capscrews need only be loosened as necessary.
- 2 Insert the steel edge guard (Part No. 6024953) between the filler blocks and the contact pad. Replace the capscrews with new capscrews (Part No. 768697).
- 3 Tighten capscrews to 18 ft.-lbs. (25 Nm).

CAUTION: Do not overtighten capscrews or filler blocks may be damaged.



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.

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