



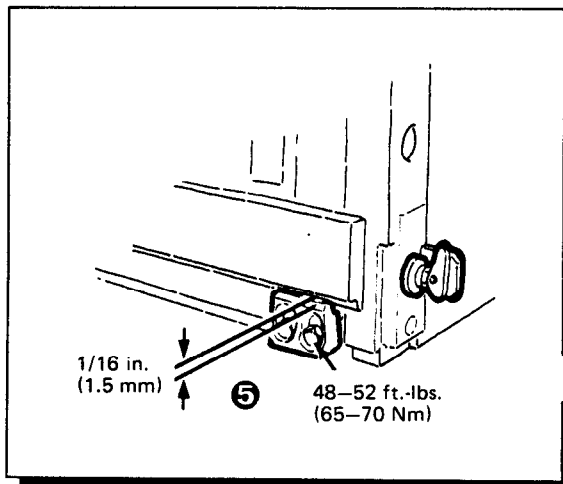
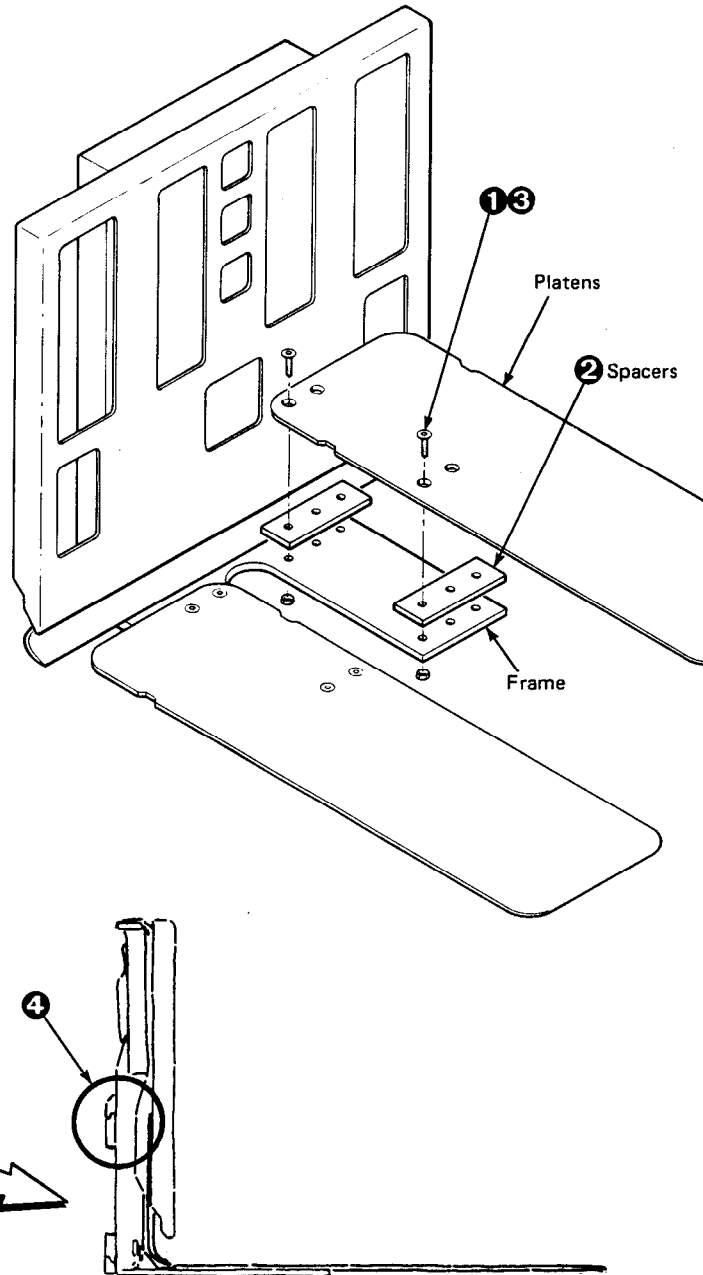
Technical Bulletin

E-Series QFM™ Load Push/Pull Platen Spacer Kits 201260 & 204968

When an E-Series QFM™ is mounted on a truck equipped with forks that are 1.75 or 1.80 in. thick (1.40 in. thick is standard), the extra fork thickness causes the upper carriage bar hook to not fully engage the truck upper carriage bar. This sheet describes procedures to install spacers under the platens to allow the upper hooks to fully engage the upper carriage bar. The kit applications are listed below.

Fork Thickness	Spacer Kit Part No.	Spacer Thickness
1.75 in.	204968	.187 in.
1.80 in.	201260	.250 in.

- 1 Remove the capscrews fastening the platens to the frame.
 - 2 Install the spacers between the platen and frame with the new capscrews and nuts supplied.
- NOTE:** The spacing between the platens can be adjusted to 4 in. (10 cm) or 10 in. (25 cm) by using different sets of holes in the frame.
- 3 Tighten the capscrews to a torque of 35-45 ft.-lbs. (48-60 Nm).
 - 4 Check the upper carriage bar hooks for proper engagement with the carriage bar.
 - 5 Adjust the lower carriage bar hooks to 1/16 in. (1.5 mm) maximum gap. Tighten the capscrews to a torque of 48-52 ft.-lbs. (65-70 Nm).



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.
Part No. 201262 R-1



For Technical Assistance . . .

Call/ 1-800-CASCADE or 503-669-6300

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

To Order Parts . . .

Call: 513-322-1199

OR

Write: Cascade Corporation, P.O. Box 360, Springfield, OH 45505