



Technical Bulletin

G-Series Multiple Load Handler Lower Hook Replacement

This sheet describes replacing the lower hooks on G-Series Multiple Load Handlers where the standard lower hooks cannot be adjusted to the required clearance with the lower carriage bar. The modified lower hooks are only for Class II attachments and converted Class III attachments.

To determine if the modified hooks are needed:

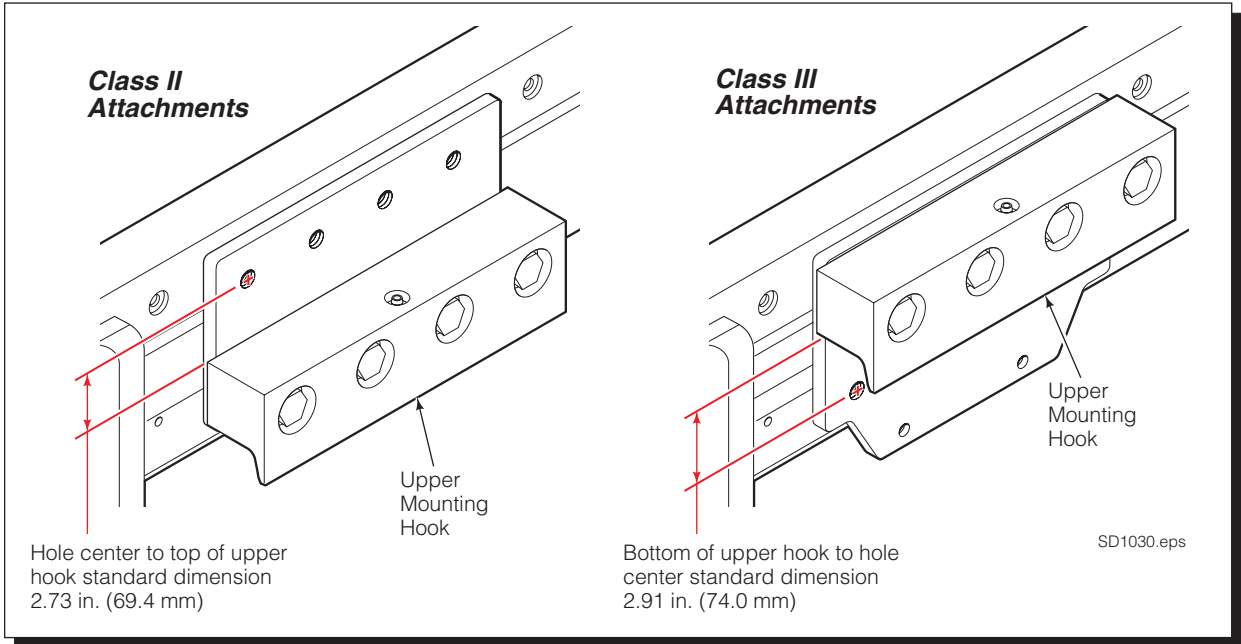
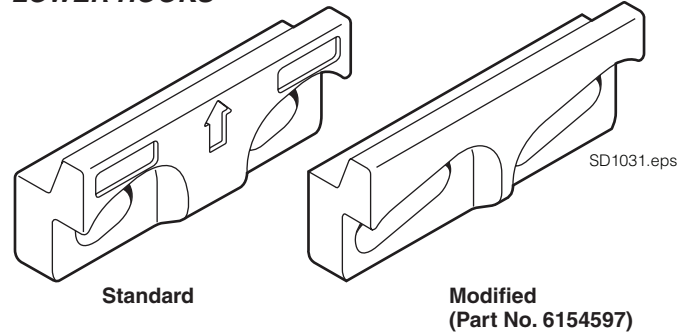
- Measure the distance between the upper hook and hole centers, as shown. If the dimensions are .16-.24 in. (4.0-6.0 mm) **LESS** then the standard dimensions shown, install modified lower hooks.

OR

- The clearance between the lower mounting hooks and lower carriage bar is greater than .20 in. (5 mm).

Replace the lower hooks with the modified lower hooks. Modified lower hooks should have zero clearance against lower carriage bar. **Hook should touch carriage bar, but not tight.** Double torque lower hook capscrews to 165 ft.-lbs. (225 Nm).

LOWER HOOKS



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.



For Technical Support . . .

Call: 1-800-CASCADE (227-2233)

OR

Write: Cascade Corporation, PO Box 20187, Portland, OR 97294-0187

To Order Parts . . .

Call: 1-888-CASCADE (227-2233)

OR

Write: Cascade Corporation, 2501 Sheridan Ave., Springfield, OH 45505