



Parts Manual

Model 35D Carton Clamp

Serial Number 35D-CCS-276

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals



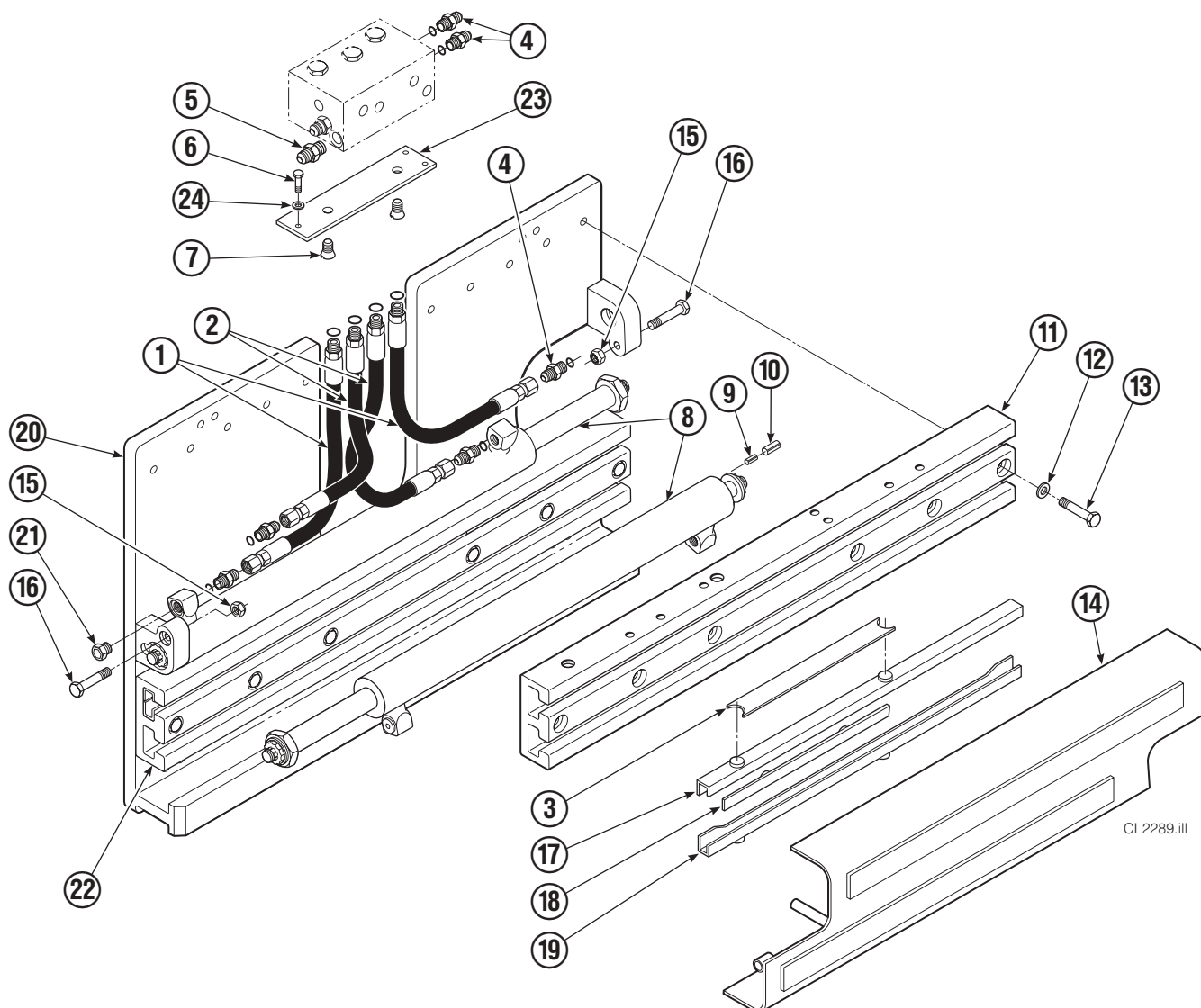
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
670487	Service Manual
670834	Operators Guide
670488	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



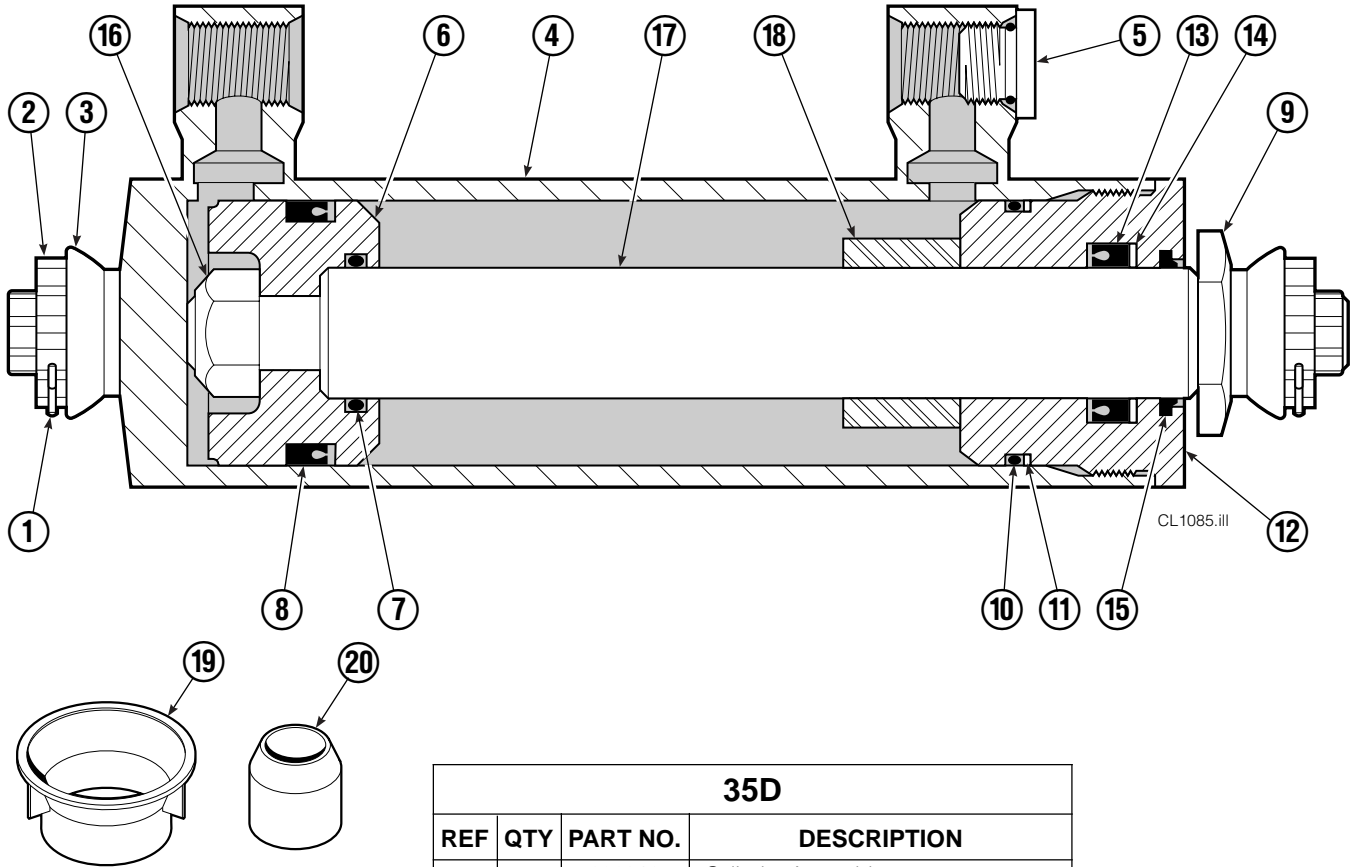
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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6015696	Base Unit Group	13	8	684659	Capscrew, M12 x 75
1	2	210444	Hose, 26.50 in.	14	1	355953	Bumper
2	2	210442	Hose, 21.00 in.	15	2	763025	Nut, M12
3	1	675326	Shim Kit ●	16	2	768414	Capscrew, M12 x 65
4	6	611288	Fitting, 6-8	17	4	208858	Bearing
5	1	601377	Fitting, 8-8	18	4	667663	Bearing
6	2	684594	Capscrew, M10 x 20	19	4	208857	Bearing
7	2	766646	Capscrew, M10 x 20	20	1	6015687	Mounting Plate
8	2	386913	Cylinder ◆	21	2	602580	Fitting, 8
9	2	768953	Roll Pin – Inner	22	1	3011028	Frame – Lower
10	2	769009	Roll Pin – Outer	23	1	669957	Plate
11	1	3011017	Frame – Upper	24	2	209021	Washer, M10
12	8	202251	Washer, M12				

● Includes two .015 and eight .020 Shims.

◆ See Cylinder page for parts breakdown.

Cylinder



35D			
REF	QTY	PART NO.	DESCRIPTION
		386913	Cylinder Assembly
1	2	6510	Cotter Pin ■
2	2	667624	Nut Retainer ■
3	2	667625	Nut ■
4	1	565054	Shell
5	1	602580	Fitting
6	1	558400	Piston
7	1	2716	O-Ring ▲
8	1	662454	Seal ▲
9	1	667626	Washer
10	1	2787	O-Ring ▲
11	1	615130	Back-Up Ring ▲
12	1	667917	Retainer
13	1	662448	Seal ▲
14	1	638243	Nylon Ring ▲
15	1	636853	Wiper ▲
16	1	668031	Nut
17	1	564111	Rod
18	1	—	Spacer
19	1	671049	Seal Loader, Piston ▲
20	1	671052	Seal Loader, Retainer ▲
		667995	Service Kit

▲ Included in Service Kit 667995.

■ Included in Nut Service Kit 668926.

Reference: S-7662.

Check Valve



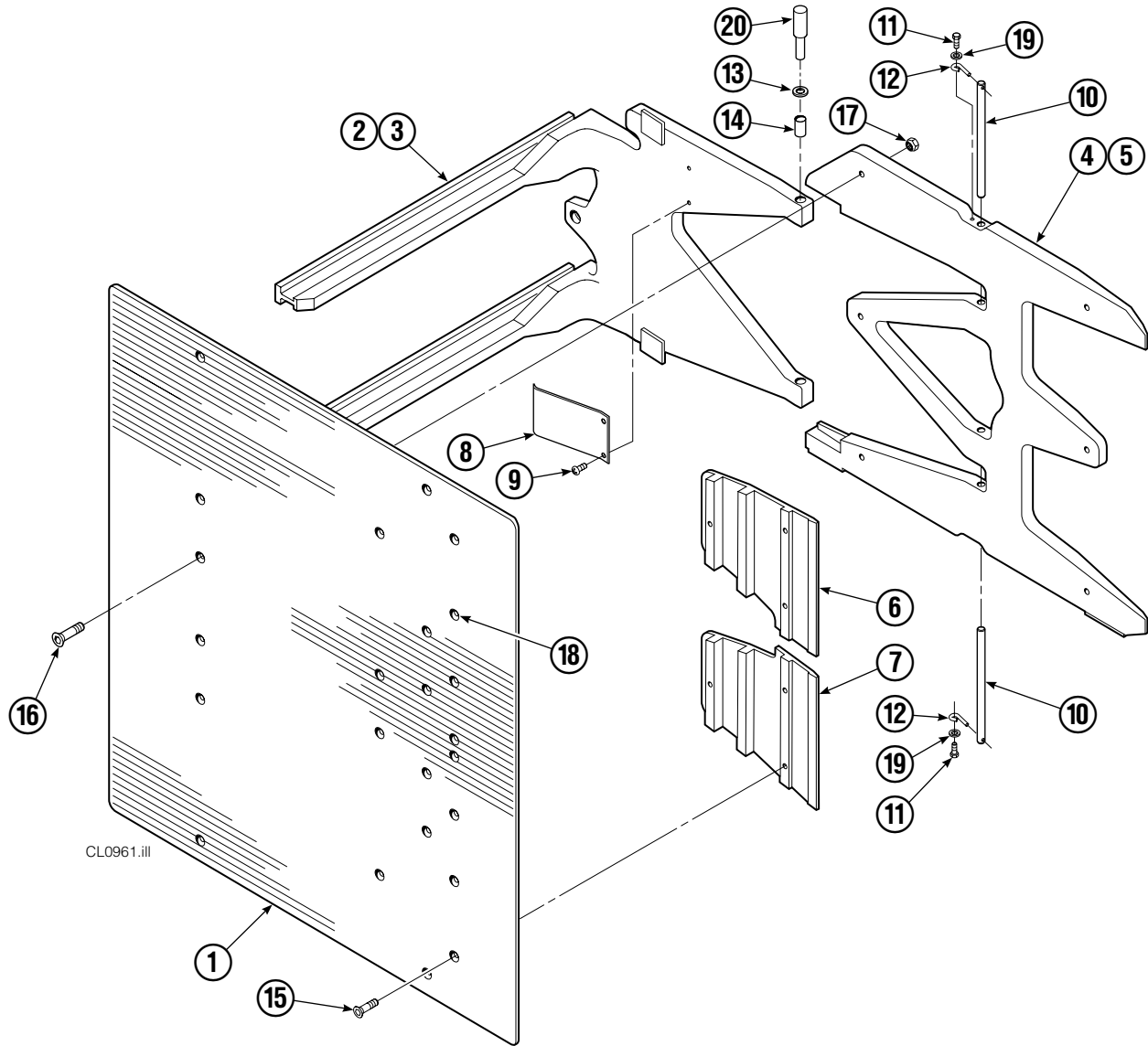
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		669762	Check Valve – Flow Divider	11	2	667494	Fitting
1	1	667490	Special Fitting	12	2	2840	O-Ring ●
2	1	2841	O-Ring ●	13	2	673098	Spring
3	1	667471	Spool	14	2	667492	Poppet
4	2	609453	Fitting, 10	15	1	673089	Spool Assembly
5	2	667487	Spring	16	2	667491	Sleeve
6	6	604510	Fitting, 6	17	1	669763	Valve Body
7	1	678270	Check Valve – VPO	18	1	661347	Service Kit ●
8	2	659058	Check Valve – PO	19	1	676343	Regeneration Elimination Plug ■
9	2	667516	Service Kit ●			667513	Service Kit
10	1	679846	Low Flow Spool Kit				

● Included in Service Kit 667513.

■ For eliminating regeneration circuit only. See Tech. Bulletin 121.

Reference: SK-5302.

Arms and Pads



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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	6014294	Contact Pad – 48 x 66 in.	11	4	787372	Capscrew, M8 x 20
2	1	6015697	Arm – LH	12	4	682999	Eye Pin
3	1	6015698	Arm – RH	13	10	675620	Washer, M10
4	1	393842	Stabilizer – LH	14	8	200590	Bushing
5	1	393859	Stabilizer – RH	15	12	766646	Capscrew, M10 x 20
6	2	210180	Filler Block – LH Upper/RH Lower	16	12	768706	Capscrew, M12 x 35
7	2	210179	Filler Block – RH Lower/RH Upper	17	12	773842	Nut, M12
8	2	210154	Spring	18	▲	676841	Contact Pad Repair Kit
9	4	203405	Capscrew, M10 x 16	19	4	787398	Washer, M8
10	4	210161	Pin	20	1	675626	Tool – Bushing Driver

Reference: 393825, 210495, S-10436, S-10437, S-4246, S-4217.

▲ Repairs one hole.

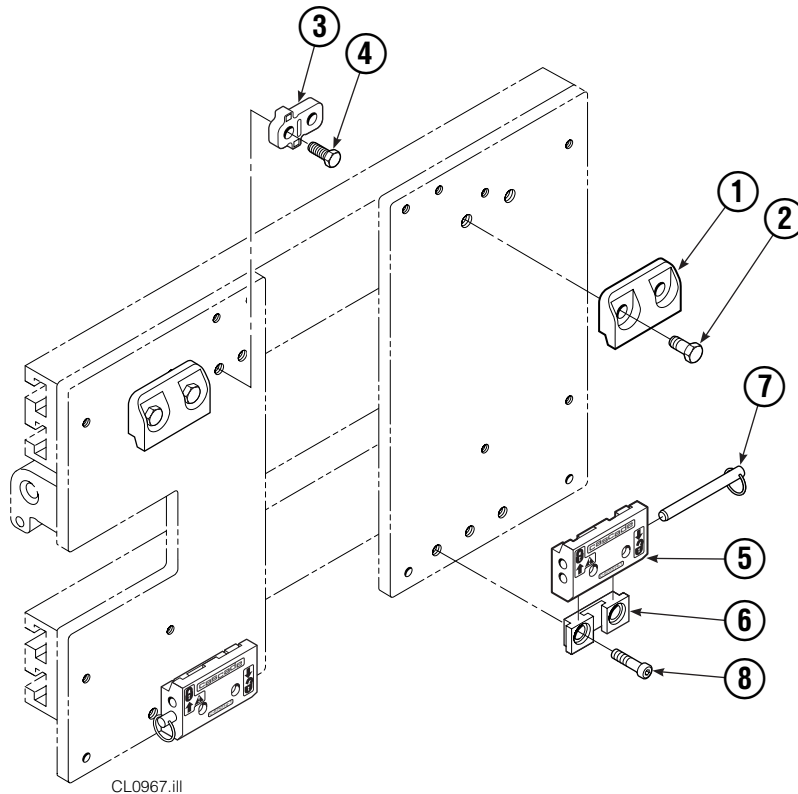
Backrest Group



35D			
REF	QTY	PART NO.	DESCRIPTION
		221577	Backrest Group
1	1	669897	Backrest
2	8	768810	Capscrew, M10x30
3	8	667910	Washer, M10
4	8	674356	Tube End

Reference: SK-6390.

Quick-Change Mounting Group



REF	QTY	ITA II	DESCRIPTION
		PART NO.	
		211162	Upper Mounting Group ▲
		211174	Lower Mounting Group ●
1	2	210491	Upper Hook
2	4	768577	Capscrew, M20 x 35
3	1	212999	Center Key
4	2	211129	Capscrew, M16 x 35
5	2	675514	Lower Hook
6	2	675515	Guide
7	2	678832	Pin
8	4	211180	Capscrew, M16 x 30

▲ Includes items 1–4.

● Includes items 5–8.

Reference: SK-6390.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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