

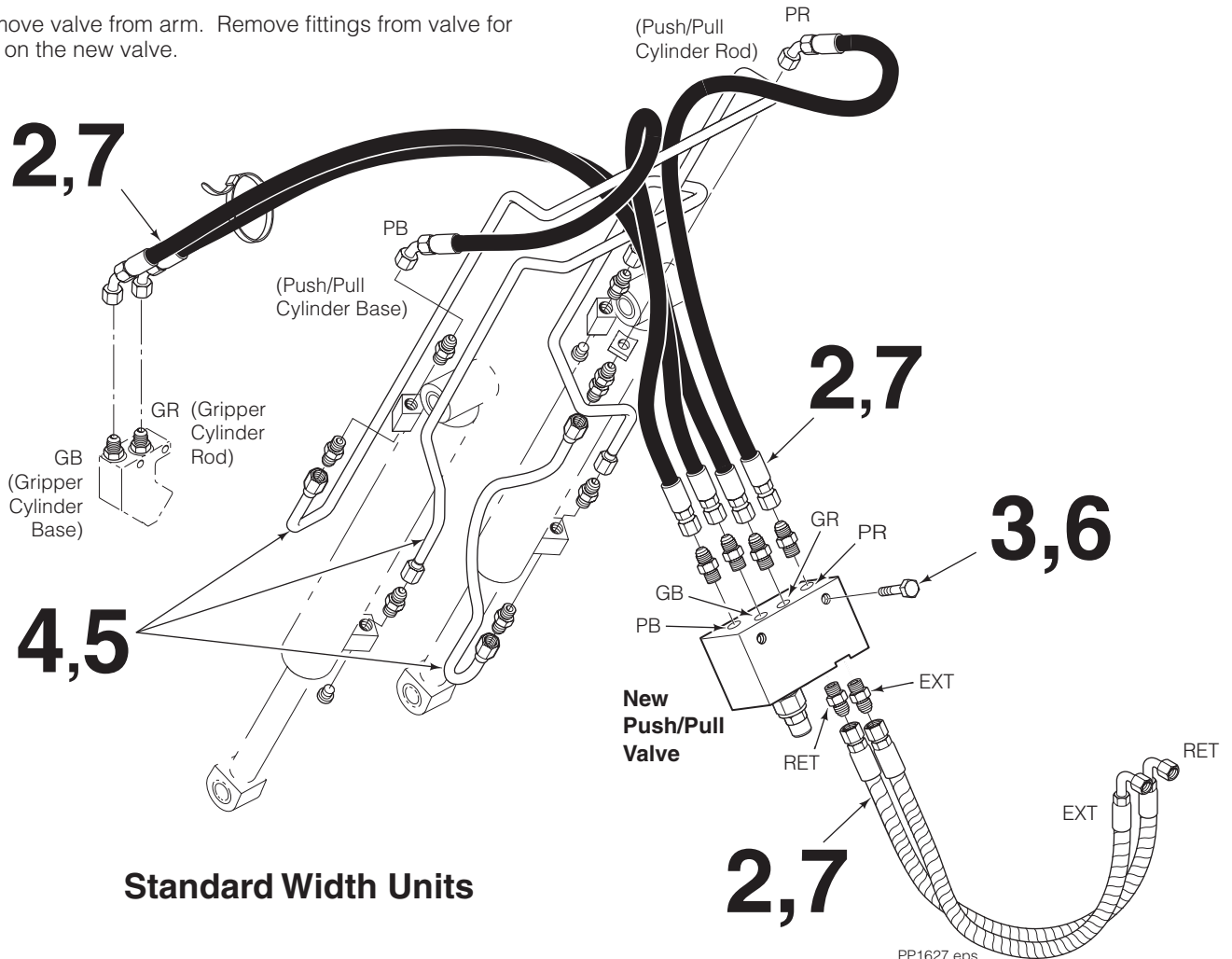


Installation Instructions

E-Series Push/Pull Sequence Valve Conversion Kits

This sheet provides installation instructions for Cascade Sequence Valve Conversion Kits. Each kit includes Sequence Valve 6085925, tubes and hoses. The valve is a direct replacement for the old Valve (6052508). The port locations on the new valve are different than the old valve, pay close attention to the hose connections and routing under the tubes.

- 1 Extend faceplate to mid-stroke.
- 2 Remove six hoses.
- 3 Remove valve from arm. Remove fittings from valve for use on the new valve.
- 4 Remove tubes from cylinders
- 5 Install new tubes to the cylinders.
- 6 Install new valve to the arm. Tighten the capscrews.
- 7 Install new hoses to the valve. Note the new valve port locations and connection points for the hoses



Part No. 6082721

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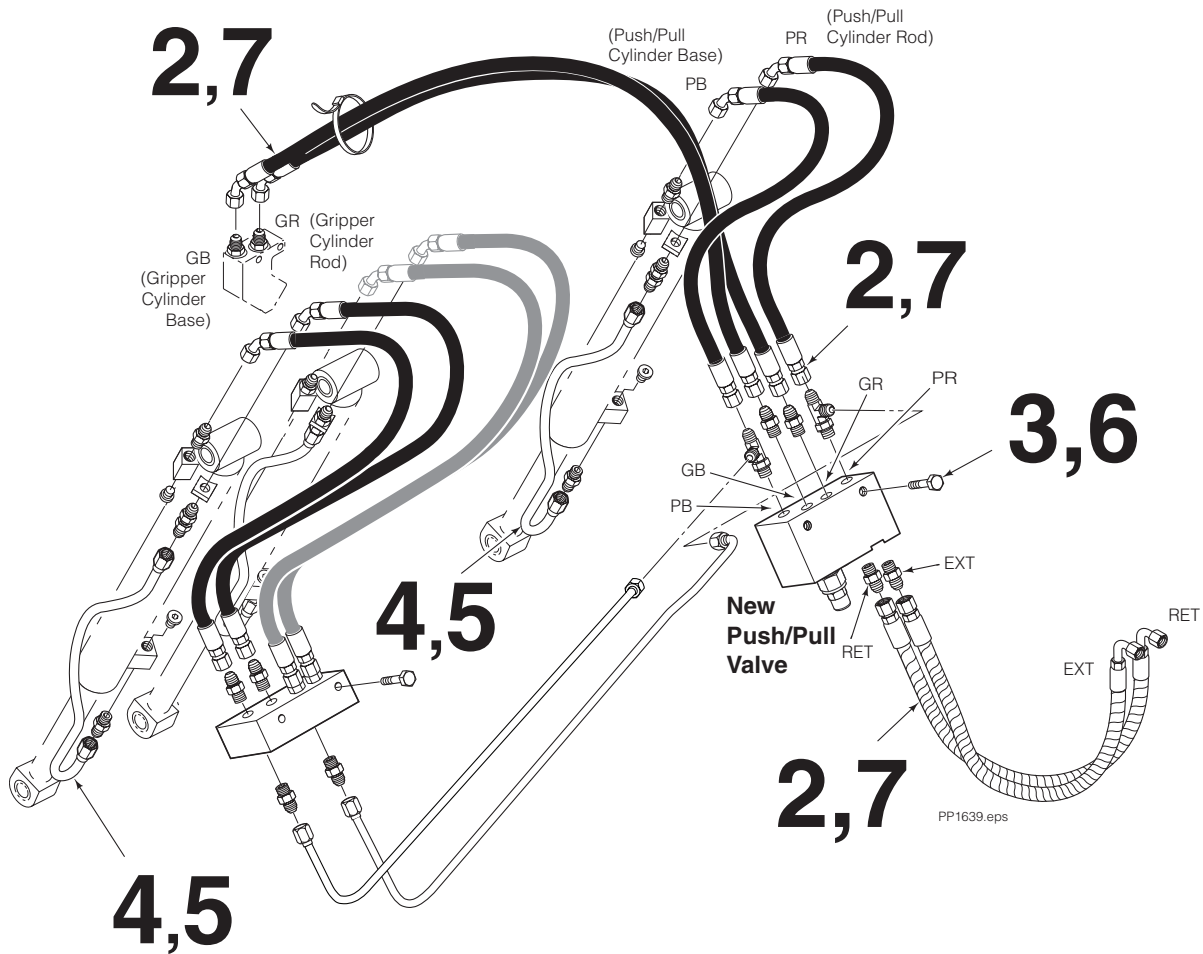
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Wide Units



Valve Sequence Adjustment

The valve sequence cartridge should be adjusted for the gripper bar to operate as follows:

Faceplate Retract – Gripper bar fully down before the faceplate retracts.

- 1 Loosen the valve cartridge adjustment locknut. Operate the truck at half throttle.
- 2 Adjust the screw for the gripper bar to be fully lowered before the faceplate retracts. Operate the faceplate through several cycles to confirm the setting. Tighten the locknut.

