



Parts Manual

Model 35D Carton Clamp

Serial Number 35D-CCS-246

cascade[®]

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals



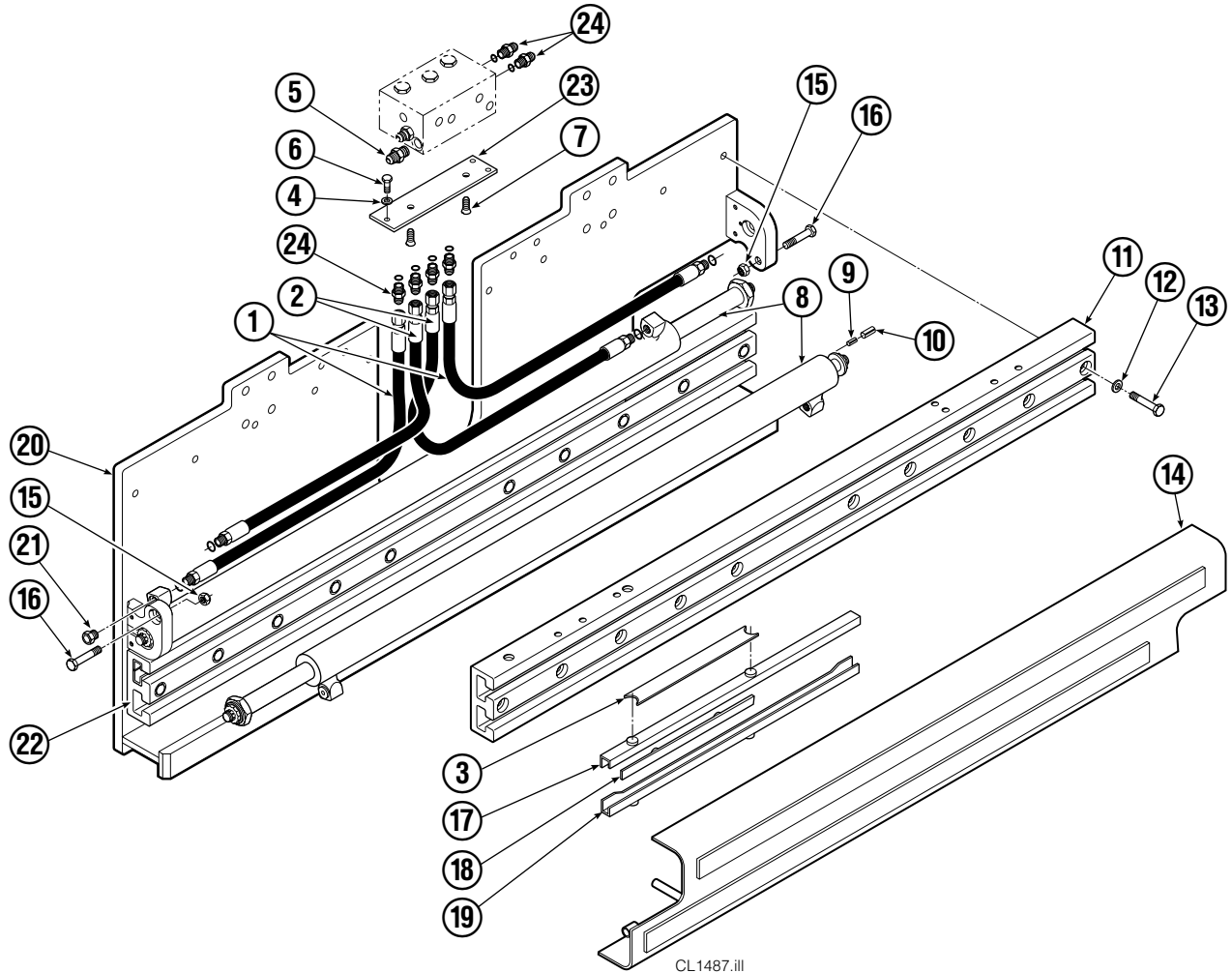
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
670487	Service Manual
670834	Operators Guide
670488	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



35D

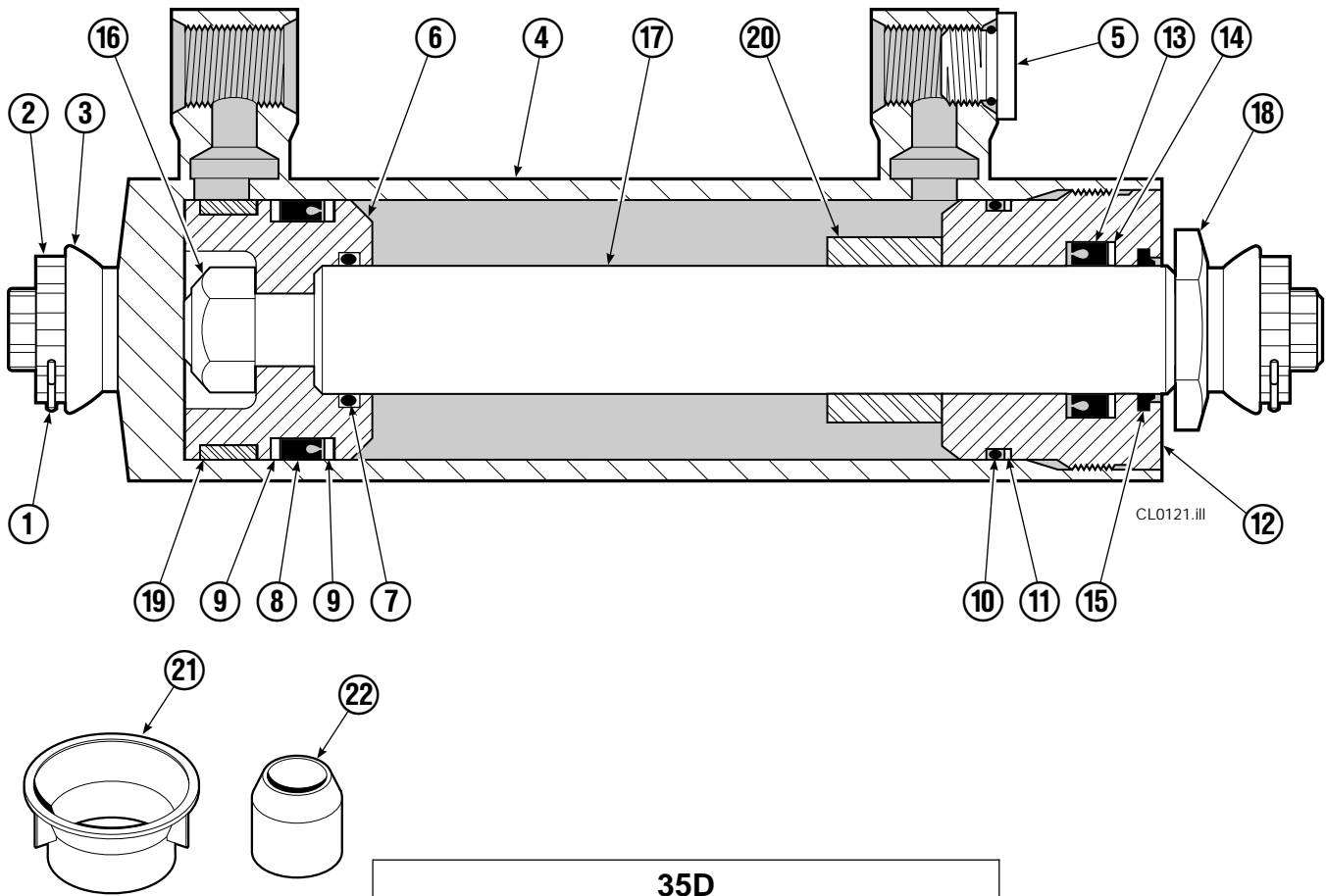
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	388148	Hose, 33.00 in.	13	16	684659	Capscrew, M12x75
2	2	210445	Hose, 17.50 in.	14	1	328789	Bumper
3	1	675326	Shim Kit ■	15	2	773842	Nut, M12
4	2	209021	Washer, M10	16	2	768414	Capscrew, M12x65
5	1	601377	Fitting, 8-8	17	4	208857	Bearing
6	2	684594	Capscrew, M10x20	18	4	667663	Bearing
7	2	766646	Capscrew, M10x20	19	4	208858	Bearing
8	2	391195	Cylinder ▲	20	1	6011134	Mounting Plate
9	2	768953	Roll Pin - Inner	21	2	602580	Fitting, 8
10	2	769009	Roll Pin - Outer	22	1	6011137	Frame - Lower
11	1	6011137	Frame - Upper	23	1	669957	Plate
12	16	667910	Washer	24	6	611288	Fitting, 6-8

■ Includes two .015 Shims, and eight .020 Shims.

▲ See Cylinder page for parts breakdown.

Reference: Base Unit 6011140, SK-6390.

Cylinder



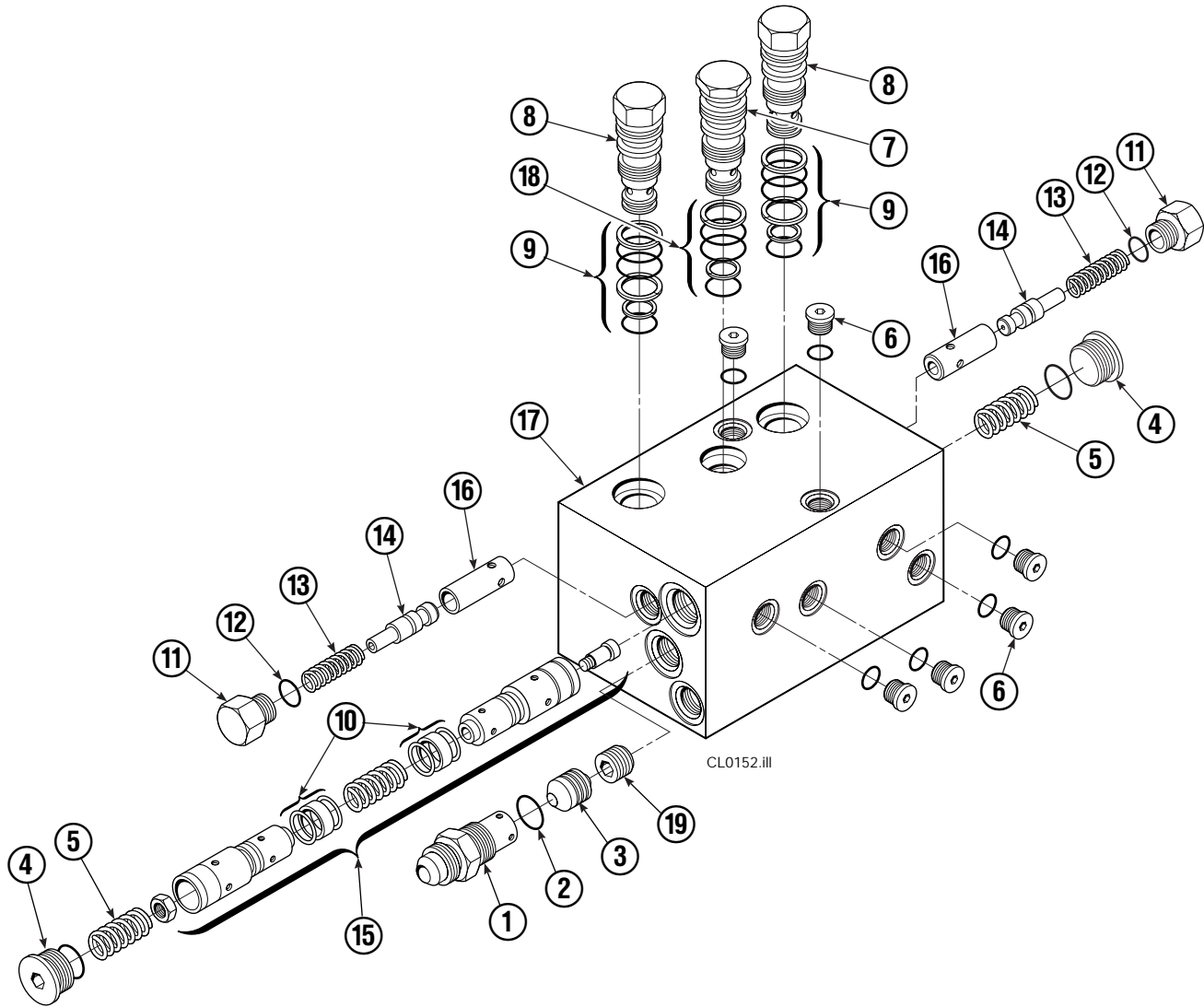
35D			
REF	QTY	PART NO.	DESCRIPTION
		391195	Cylinder Assembly
1	2	6510	Cotter Pin ■
2	2	667624	Nut Retainer ■
3	2	667625	Nut ■
4	1	565292	Shell
5	1	602580	Fitting
6	1	670891	Piston
7	1	2716	O-Ring ▲
8	1	662454	Seal ▲
9	2	638249	Nylon Ring ▲
10	1	2787	O-Ring ▲
11	1	615130	Back-Up Ring ▲
12	1	667917	Retainer
13	1	662448	Seal ▲
14	1	638243	Nylon Ring ▲
15	1	636853	Wiper ▲
16	1	667623	Nut
17	1	565301	Rod
18	1	667626	Washer
19	1	660761	Bearing
20	1	-	Spacer
21	1	671049	Seal Loader, Piston ▲
22	1	671052	Seal Loader, Retainer ▲
		667995	Service Kit

▲ Included in Service Kit 667995.

■ Included in Nut Service Kit 668926.

Reference: S-7662.

Check Valve



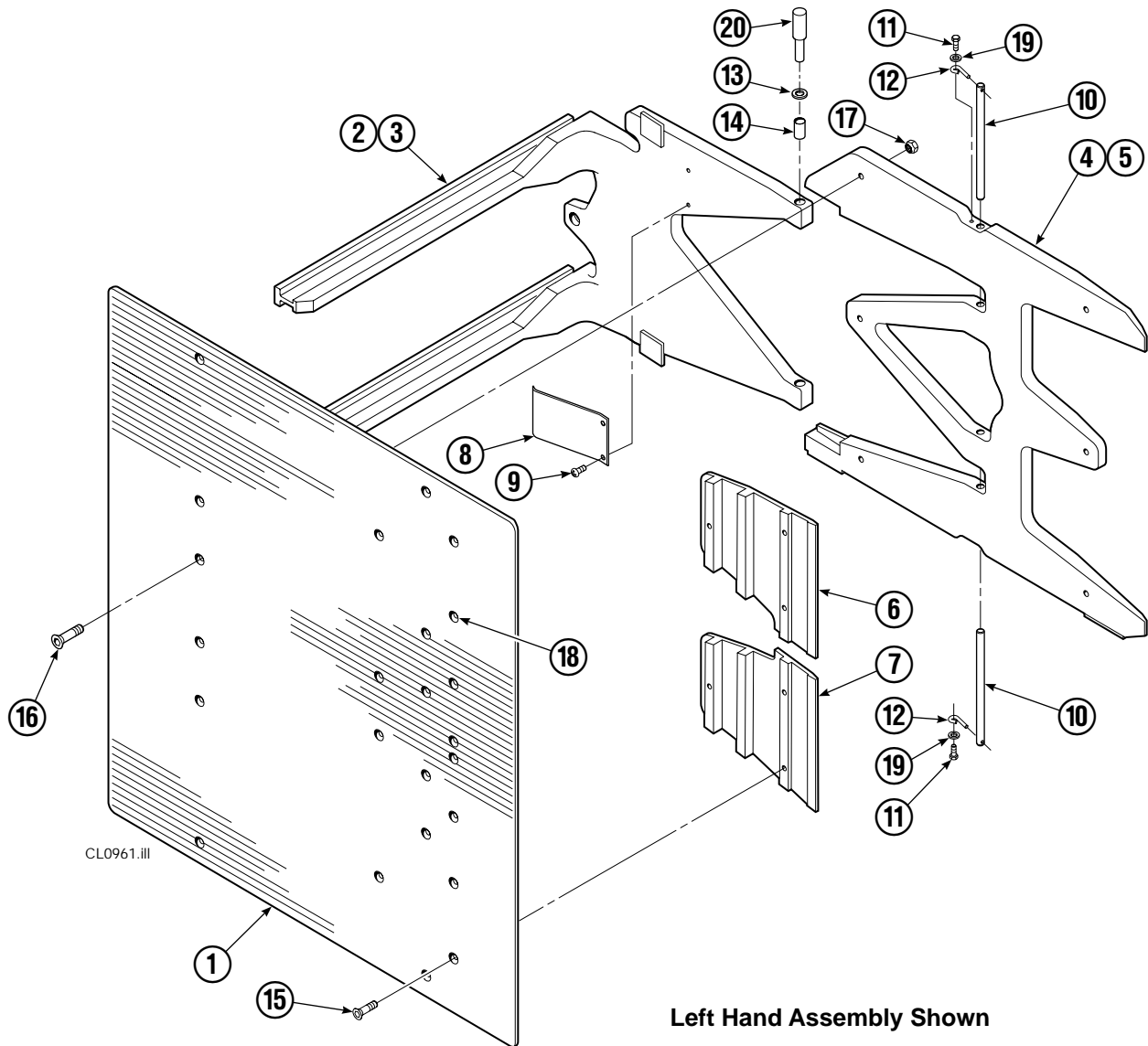
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		669762	Check Valve – Flow Divider	11	2	667494	Fitting
1	1	667490	Special Fitting	12	2	2840	O-Ring ●
2	1	2841	O-Ring ●	13	2	673098	Spring
3	1	667471	Spool	14	2	667492	Poppet
4	2	609453	Fitting, 10	15	1	673089	Spool Assembly
5	2	667487	Spring	16	2	667491	Sleeve
6	6	604510	Fitting, 6	17	1	669763	Valve Body
7	1	678270	Check Valve – VPO	18	1	661347	Service Kit ●
8	2	659058	Check Valve – PO	19	1	676343	Regeneration Elimination Plug ■
9	2	667516	Service Kit ●			667513	Service Kit
10	1	679846	Low Flow Spool Kit				

● Included in Service Kit 667513.

■ For eliminating regeneration circuit only. See Tech. Bulletin 121.

Reference: SK-5302.

Arms and Pads



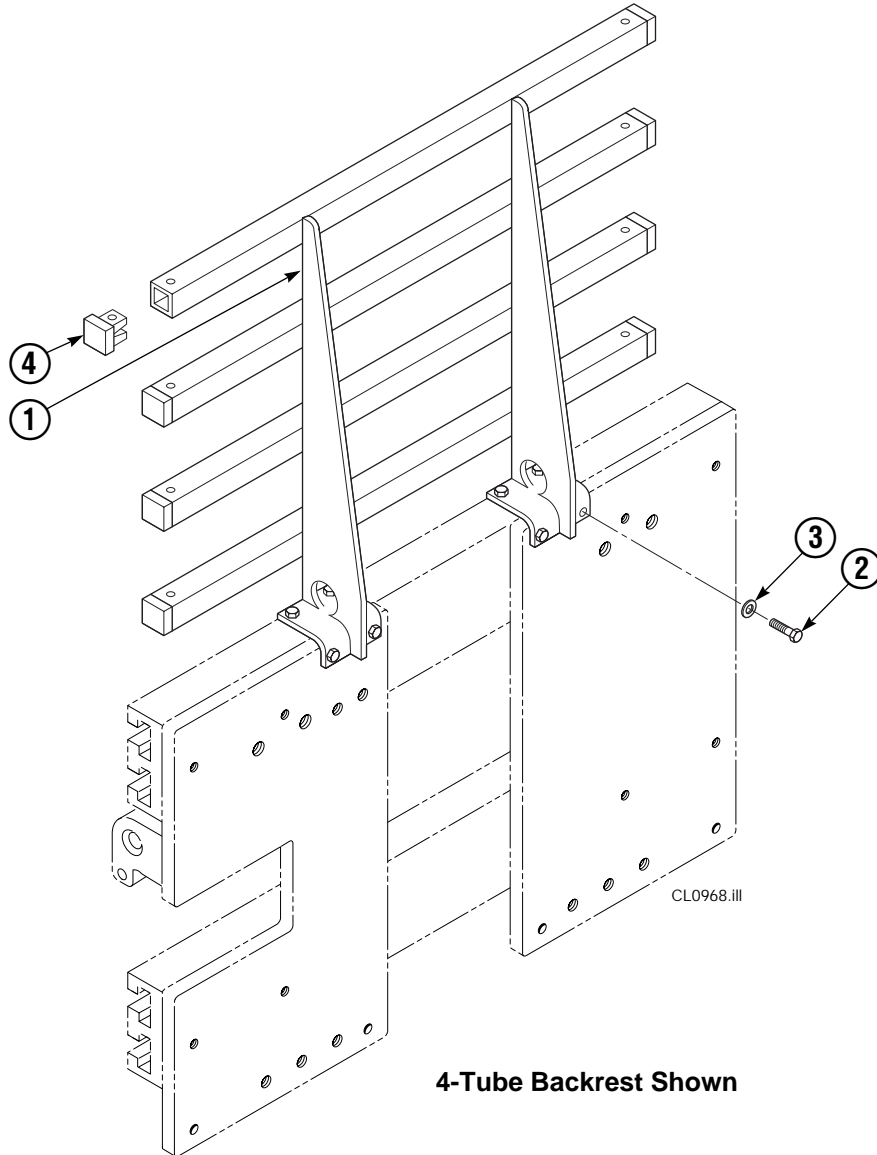
Left Hand Assembly Shown

25D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	222704	Contact Pad	11	4	787372	Cap screw, M8 x 20
2	1	221383	Arm - LH	12	4	682999	Eye Pin
3	1	221401	Arm - RH	13	10	675620	Washer, M10
4	1	210402	Stabilizer - LH	14	8	200590	Bushing
5	1	210405	Stabilizer - RH	15	12	766646	Cap screw, M10 x 20
6	2	210183	Filler Block - LH Upper/RH Lower	16	12	768706	Cap screw, M12 x 35
7	2	210182	Filler Block - RH Lower/RH Upper	17	12	773842	Nut, M12
8	2	210154	Spring	18	▲	673841	Contact Pad Repair Kit
9	4	203405	Cap screw, M10 x 16	19	4	787398	Washer, M8
10	4	210161	Pin	20	1	675626	Tool - Bushing Drive

Reference: Common Parts Group 210494,
Stabilizer Group 210408.

▲ Repairs one hole.

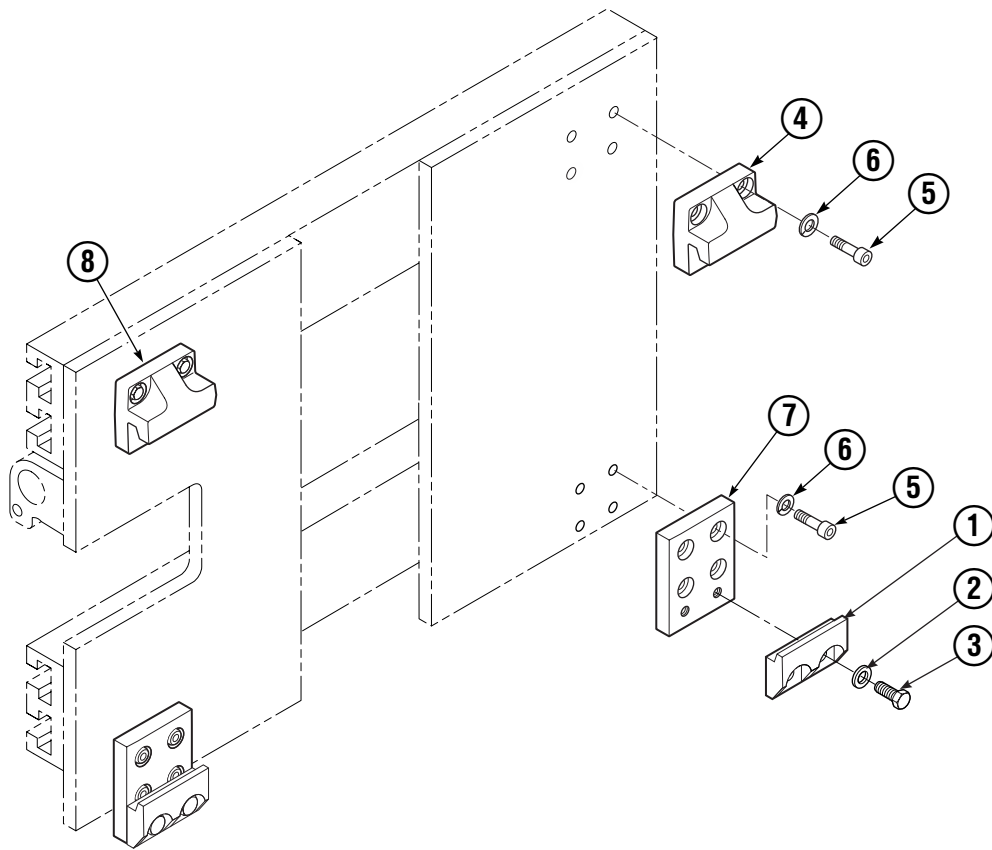
Backrest Group



35D			
REF	QTY	PART NO.	DESCRIPTION
		221577	Backrest Group
1	1	669897	Backrest
2	8	768810	Capscrew, M10x30
3	8	667910	Washer, M10
4	8	674356	Tube End

Reference: SK-6390.

Mounting Group



CL1076.iii

Class II/III			
REF	QTY	PART NO.	DESCRIPTION
		3012901	Mounting Group
		3012900	Lower Hook Group ▲
1	2	675969	Lower Hook
2	4	678992	Lockwasher
3	4	769573	Capscrew
4	1	650050	Upper Hook – RH
5	16	769573	Capscrew
6	16	678992	Lockwasher
7	2	3011053	Adapter Plate
8	1	666017	Upper Hook – LH

▲ Includes items 1 – 3.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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