

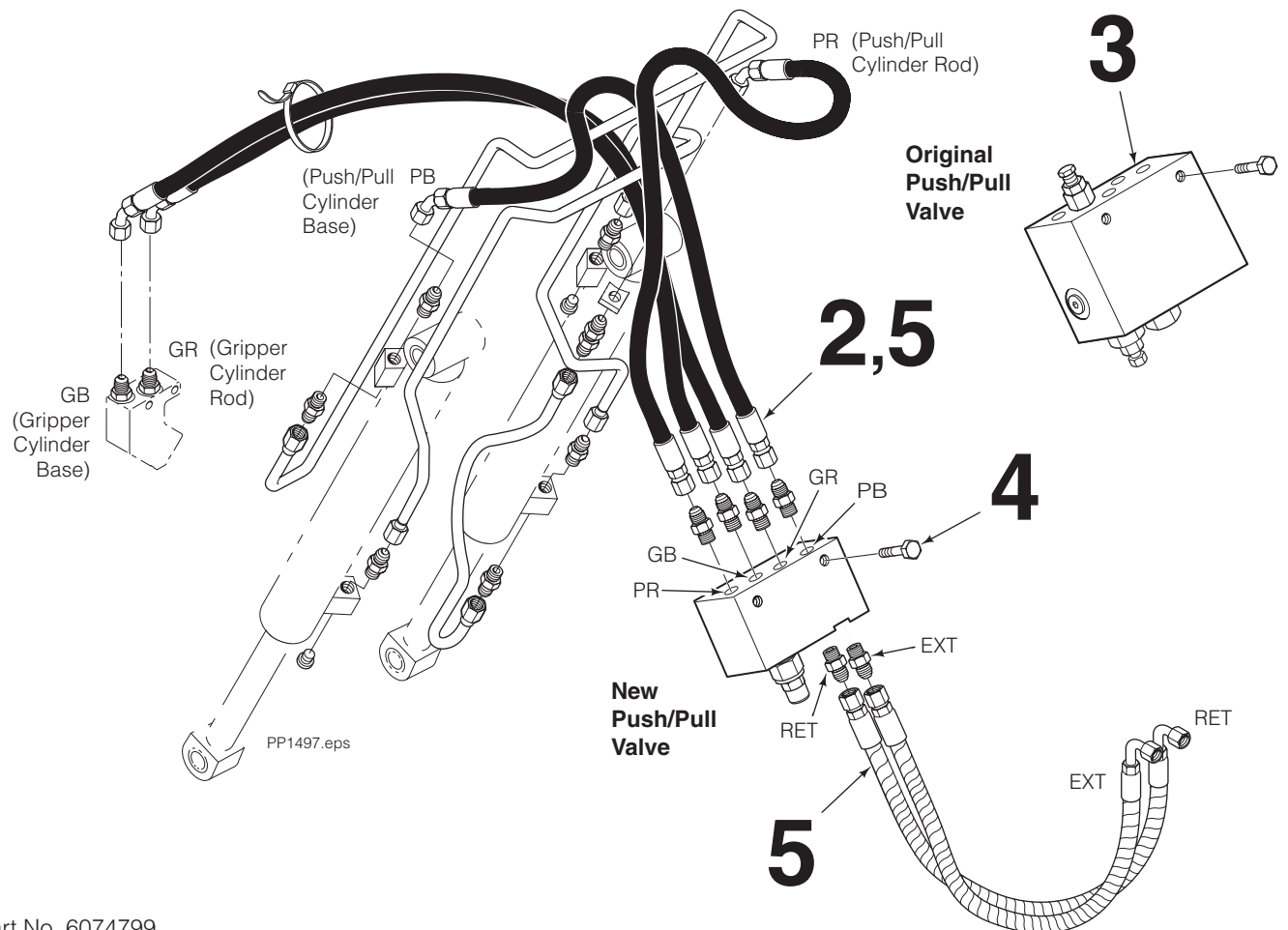


Installation Instructions

E-Series Push/Pull Sequence Valve Conversion Kit 6074798

This sheet provides installation instructions for Cascade Sequence Valve Conversion Kit 6074798. The kit includes Sequence Valve 6052508. The valve is a direct replacement for the old valve. The port locations on the new valve are different than the old valve, pay close attention to the hose connections shown below.

- 1 Extend faceplate to mid-stroke.
- 2 Disconnect hoses from valve.
- 3 Remove valve from arm. Remove fittings from valve for use on the new valve.
- 4 Install fittings to the new valve. Install the valve to the arm. Tighten the capscrews to a torque of xx ft.-lbs.
- 5 Connect hoses to the new valve. Note the new valve port locations and connection points for the hoses



Part No. 6074799

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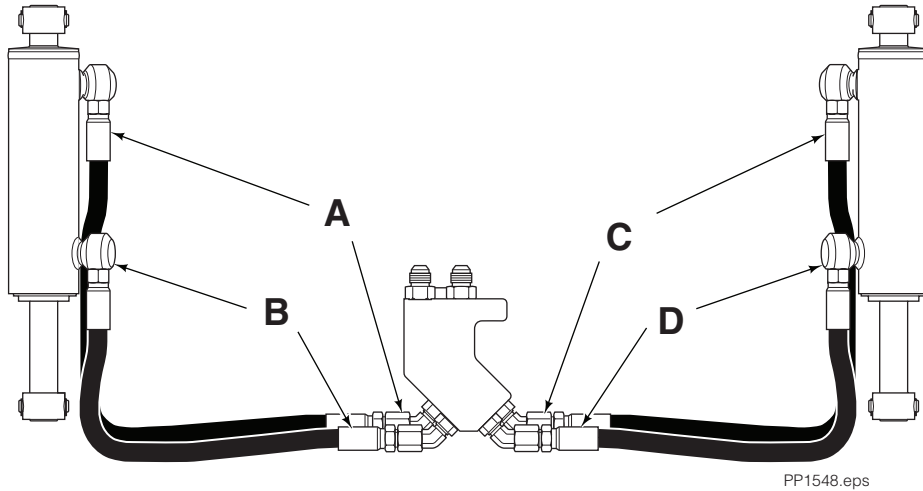
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- 6 Connect gripper hoses as shown.



Valve Sequence Adjustment

The valve sequence cartridge should be adjusted for the gripper bar to operate as follows:

Faceplate Retract – Gripper bar fully down before the faceplate retracts.

- 1 Loosen the valve cartridge adjustment locknut. Operate the truck at half throttle.
- 2 Adjust the screw for the gripper bar to be fully lowered before the faceplate retracts. Operate the faceplate through several cycles to confirm the setting. Tighten the locknut.

