

Technical Bulletin

30D QFM™ Push/Pull Sequence Valve Adjustment

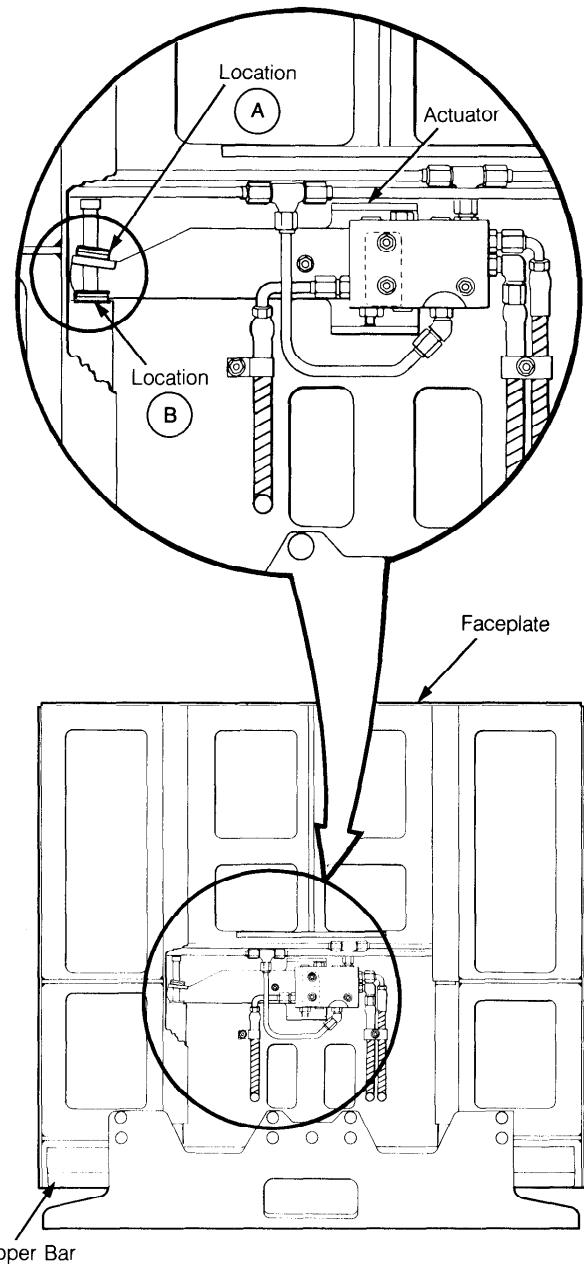
MODELS: All 30D QFM™ Push/Pulls

If the faceplate locks in either the fully extended or fully retracted position add 1/2" I.D. X 1/8" thick flatwashers as described below.

- Add flatwashers (see note below) at location **A** if the gripper bar grabs the slipsheet but the faceplate will not retract.
- Add flatwashers (see note below) at location **B** if the gripper bar opens but the faceplate will not extend.

NOTE: The quantity of washers required depends on the load slipsheet thickness. Add enough washers to allow proper grip and pull sequence when gripping the thickest slipsheet.

If symptoms are other than described above or you need additional assistance refer to 30D QFM™ Service Manual part no. 674523. The manual is available from the Cascade Parts Depot, call 513-322-1199.



Part No. 676404 R-1

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For Technical Assistance . . .

Call: 1-800-CASCADE or 503-666-1518

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

To Order Parts . . .

Call: 513-322-1199

OR

Write: Cascade Corporation, P.O. Box 200 Loringfield, OH 45505